

REVISIONS							
LTR	DESCRIPTION	DATE	AUTHORITY	DR	CK	MCR	REQD

SECTION A-A
SCALE : 4/1

REDUCED PRINT

NOTES:

1. MARK A-1 ON THE PART AS SHOWN AND A-2 ON THE PART AS SHOWN AND A-3 ON THE PART AS SHOWN AND A-4 ON THE PART AS SHOWN.

BREAK SHARP EDGES .020 UOS

GEOMETRIC CHARACTERISTIC SYMBOLS

<input type="checkbox"/> FLATNESS <input type="checkbox"/> STRAIGHTNESS <input type="checkbox"/> ROUNDNESS <input checked="" type="checkbox"/> CYLINDRICITY <input type="checkbox"/> PROFILE OF A LINE <input type="checkbox"/> PROFILE OF A SURFACE <input type="checkbox"/> PERPENDICULARITY <input type="checkbox"/> PARALLELISM	<input type="checkbox"/> ANGULARITY <input type="checkbox"/> RUNOUT <input type="checkbox"/> TRUE POSITION <input type="checkbox"/> CONCENTRICITY <input type="checkbox"/> SYMMETRY <input checked="" type="checkbox"/> BASIC DIM. <input type="checkbox"/> DATUM	<small>(@ OR MMC) MAX MTL CONDITION TOL. ON 3 PLACE DECIMALS ±.010 TOL. ON 2 PLACE DECIMALS ±.02 OR RFS (REGARDLESS OF FEATURE SIZE) PROJECTED TOL ZONE BASIC DIM. DATUM TARGET DATUM IDENT X XXX DIM. NOT TO SCALE</small>
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UNLESS OTHERWISE SPECIFIED:
ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC.
ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS.
SEPARATE TOLERANCES AND CALCULATIONS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE.
RUNOUTS ARE CIRCULARS.

TYPE 304 AMS 5536

LOCAL Specs. (Ref)

DRAWING PRACTICE

GENERAL SPECIFICATIONS

SPEC. SUMMARY

DRAFTSMAN BARRETT / JAS
CHECKER J. SAYLES / JAS
APPROVED Z. P. KELLEY
MATERIAL
ENGR 1 R. GRISWOLD
ENGR 2
SEE DETAIL
HEAT TREAT AND HARDNESS
FINAL E.J. REAGAN
WELD OR BRAZE
SURFACE TREAT
INSPECTION

TITLE TOOL-SIZING,
COMBUSTION LINER
REAR CORRUGATION

MODEL (FIRST USAGE) 20-2887C
APPLICATION SEE SEPARATE PARTS LIST

SIZE FSCM No. DWG. No.
D 73342 23003284

SCALE 1/1 UOS

SHOP COPY

FORM 852D-(REV. 11-79)